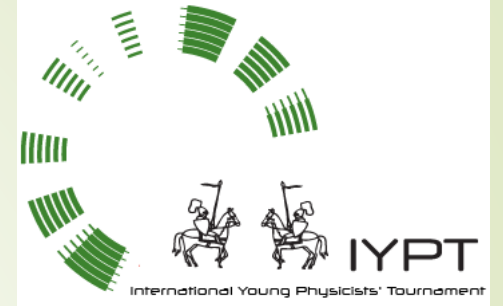




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# 1. Invent yourself

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# 1. Invent Yourself

Create a **non-invasive device** that determines the direction of **fluid** flow inside an opaque pipe. **Optimise** your device so that you can **measure the smallest flow possible**.

Fluid = liquid, gas?



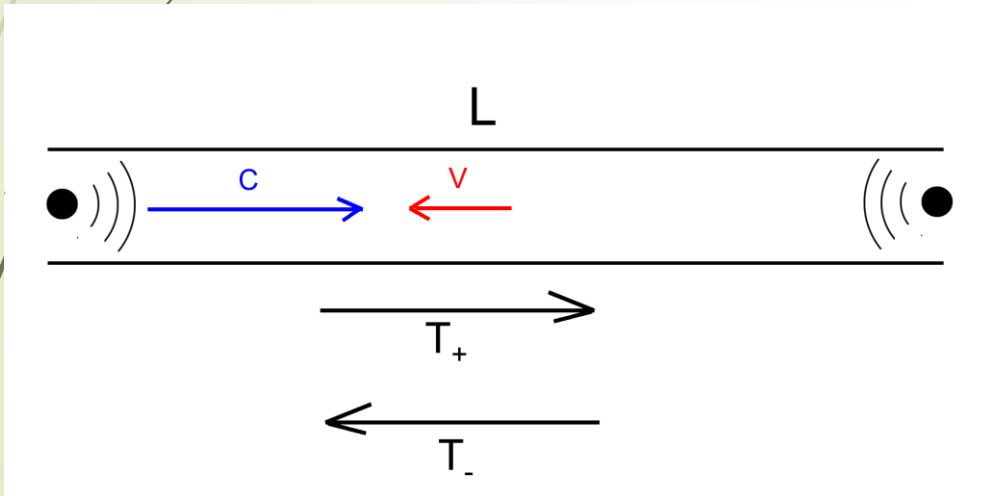


# Methods used in flow-meters

- ▶ Quick search the Internet:
  - ▶ Mechanical (pistons + cycles count)
  - ▶ Turbine, object levitating in a conical vertical flow
  - ▶ Pressure differences on obstacles (small opening, Pitot tube, ...)
  - ▶ Optical (observing small object or bubbles)
  - ▶ Vortex (measuring frequency of vortices behind the obstacle)
  - ▶ Ultrasonic sonar velocimeters
  - ▶ Thermal mass flowmeters
  - ▶ Magnetic (electromagnetic induction, ...)
  - ▶ ...

# Ultrasonic devices - principle

- ▶ The velocity of the wave is influenced by the flow of the fluid
- ▶ L – distance between sender and receiver  
c – sound velocity  
v – fluid velocity  
 $T_+/T_-$  - sound travel time in forward/backward direction



$$T_+ = \frac{L}{c-v} \quad T_- = \frac{L}{c+v} \quad \Delta T = \frac{2Lv}{(c-v)(c+v)}$$

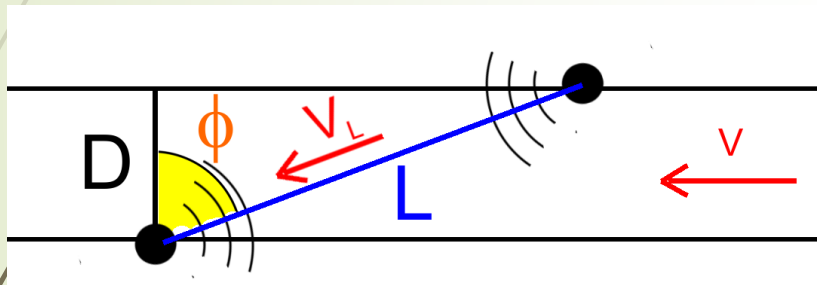
$$T_+ T_- = \frac{L^2}{(c-v)(c+v)}$$

$$v = \frac{L\Delta T}{2T_+ T_-}$$

# Ultrasonic devices - principle

► Non-invasive configuration

$$L = \frac{D}{\cos\Phi} \quad v_L = v \sin\Phi$$



$$T_+ = \frac{D}{\cos\Phi(c - v \sin\Phi)} \quad T_- = \frac{D}{\cos\Phi(c + v \sin\Phi)}$$

$$\Delta T = \frac{2 D v \sin\Phi}{\cos\Phi(c - v \sin\Phi)(c + v \sin\Phi)}$$

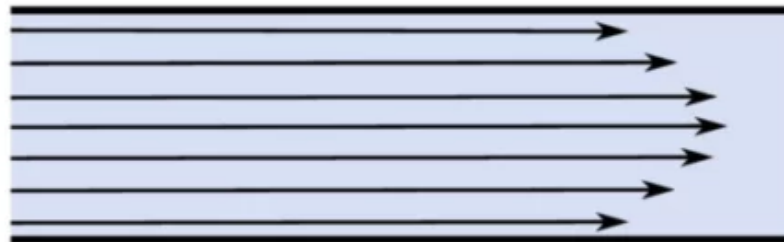
$$T_+ T_- = \frac{D^2}{\cos^2\Phi(c - v \sin\Phi)(c + v \sin\Phi)}$$

$$v = \frac{D \Delta T}{2 \sin 2\Phi T_+ T_-}$$

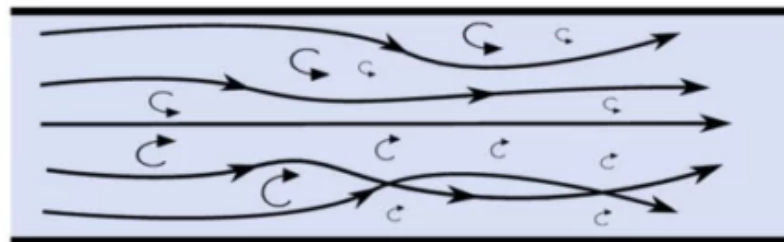
# Ultrasonic devices - principle

- ▶ Measures average velocity along the US path
- ▶ Velocity profile depends on the type of the flow (laminar, turbulent)
- ▶ Laminar flow in the cylindrical pipe: parabolic

laminar flow



turbulent flow

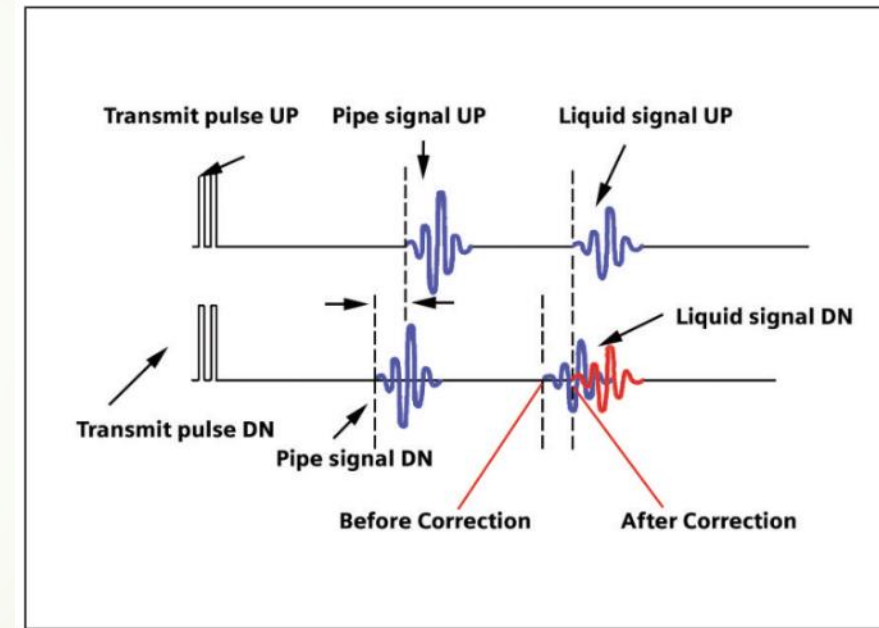


# Ultrasonic devices – technical notes

- ▶ Ultrasound – over 20 kHz
- ▶ The duration of the US pulse – at least 2-3 periods (T)
- ▶ Time resolution – ca T/4
- ▶ Ultrasound velocity:
  - ▶ Air: 340 m/s
  - ▶ Water: 1500 m/s

$$v = \frac{L\Delta T}{2T_+T_-} \approx \frac{L\left(\frac{1}{4f}\right)}{2\left(\frac{L}{c}\right)^2} = \frac{c^2}{8Lf}$$

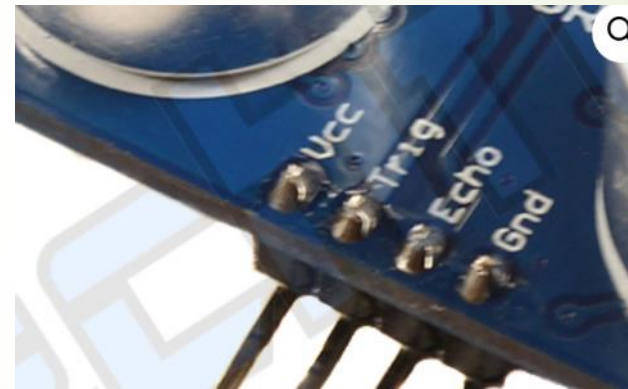
$$f_{min} = \frac{c^2}{8Lv_{min}}$$



- ▶ Minimum frequency for 1 m/s resolution at the path  $L = 1$  m (transducers distance of 0.5 m):
  - ▶ Air: 15 kHz
  - ▶ Water: 280 kHz
- ▶ Typical frequencies of US devices: 40 kHz (cheap) to 10 MHz (professional)
- ▶ For higher fluid velocities only

# Ultrasonic devices – technical notes

- Very cheap ultrasound devices (a few EUR) operating at 40 kHz
- Typical distance resolution in air: 1-3 mm (6 – 20  $\mu$ s)
- 2 control wires:
  - Trig (1 – sending the US)
  - Echo (1 – signal is detected)
- Power: 5V (Vcc-Gnd)



## HC-SR04 Ultrazvukový senzor vzdialenosti

1,45€ (bez DPH 1,21€)

Populárny ultrazvukový senzor na meranie vzdialenosti

165 na sklade



## Vode odolný ultrazvukový modul JSN-SR04T pre meranie vzdialenosti

9,30€ (bez DPH 7,75€)

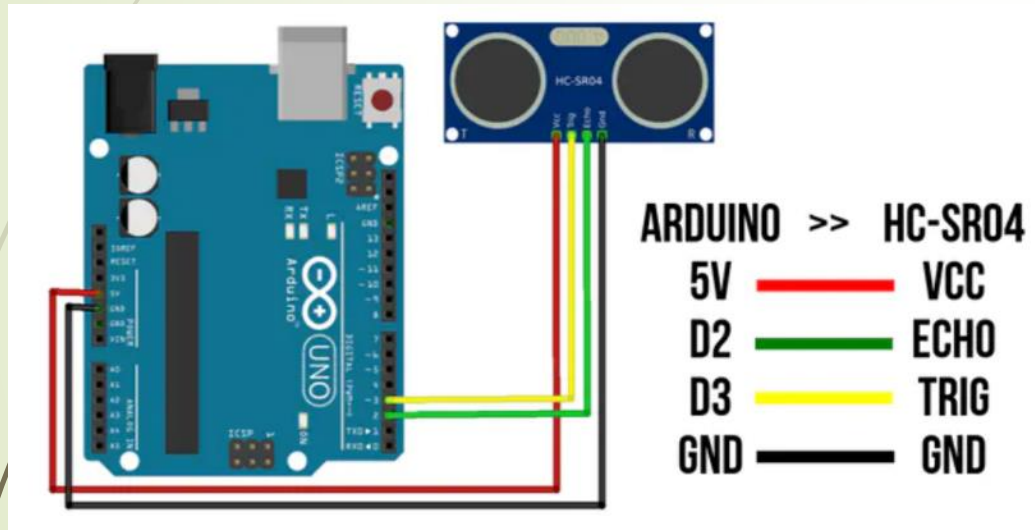
Vode odolný ultrazvukový senzor vzdialenosti s vysokou presnosťou a rozsahom

44 na sklade



# Ultrasonic devices – technical notes

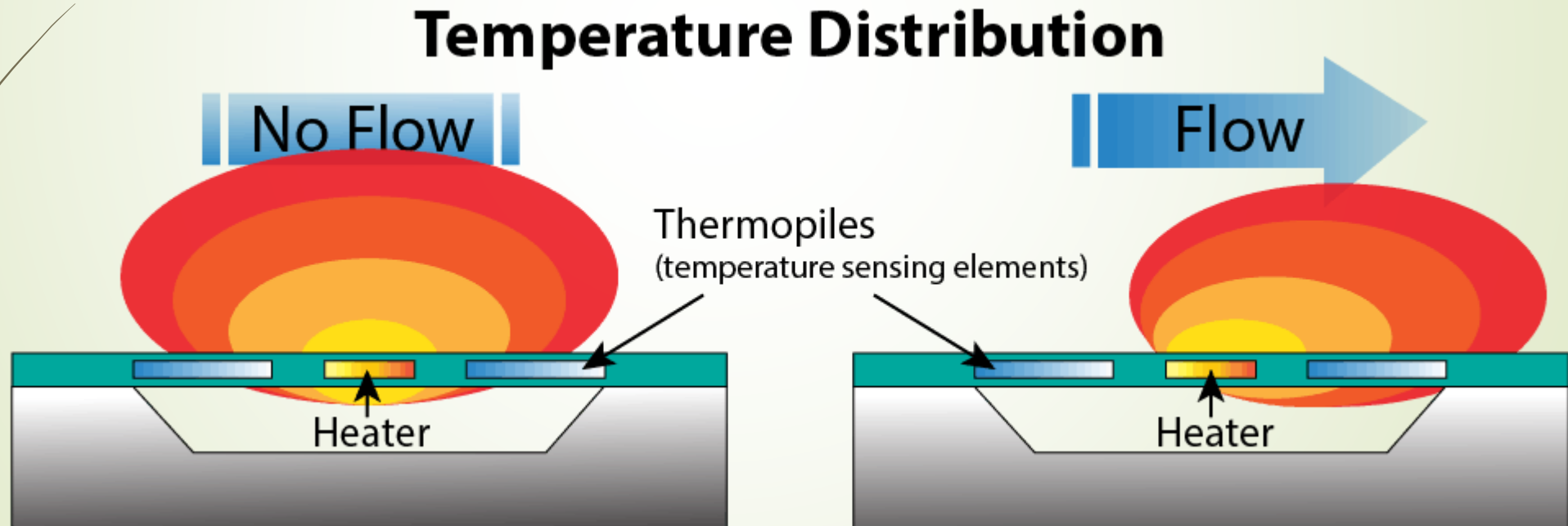
- <https://create.arduino.cc/projecthub/abdularbi17/ultrasonic-sensor-hc-sr04-with-arduino-tutorial-327ff6>



```
}  
void loop() {  
  // Clears the trigPin condition  
  digitalWrite(trigPin, LOW);  
  delayMicroseconds(2);  
  // Sets the trigPin HIGH (ACTIVE) for 10 microseconds  
  digitalWrite(trigPin, HIGH);  
  delayMicroseconds(10);  
  digitalWrite(trigPin, LOW);  
  // Reads the echoPin, returns the sound wave travel  
  duration = pulseIn(echoPin, HIGH);  
  // Calculating the distance  
  distance = duration * 0.034 / 2; // Speed of sound  
  // Displays the distance on the Serial Monitor  
  Serial.print("Distance: ");
```

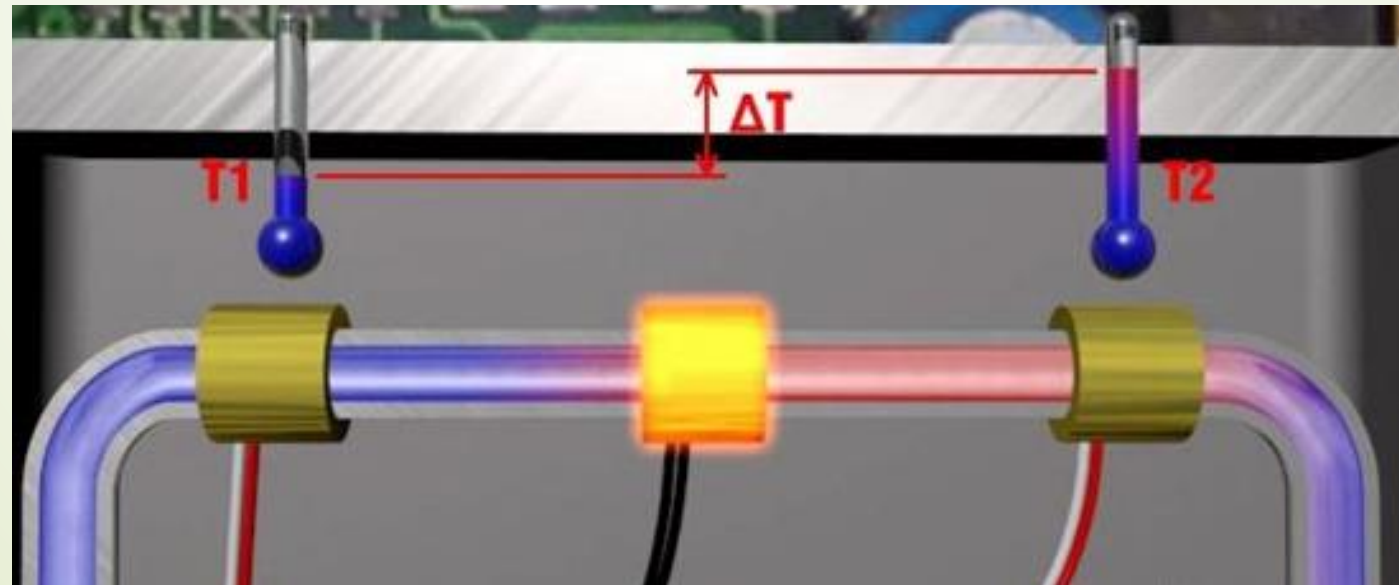
# Thermal mass flowmeter - principle

- ▶ The tube is heated locally
- ▶ Fluid flow makes the temperature field asymmetric



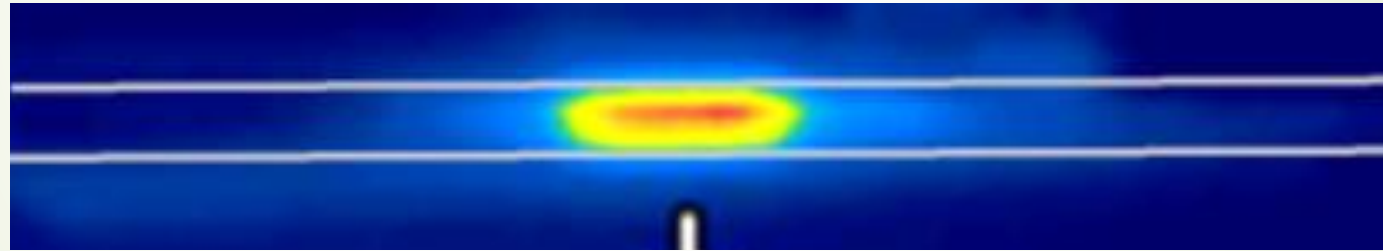
# Thermal mass flowmeter - principle

- Should work also for lower fluid velocities
- Especially good for water (high thermal capacity)
- Heating element + 2 thermometers
- Temperature difference depends on the velocity of fluid

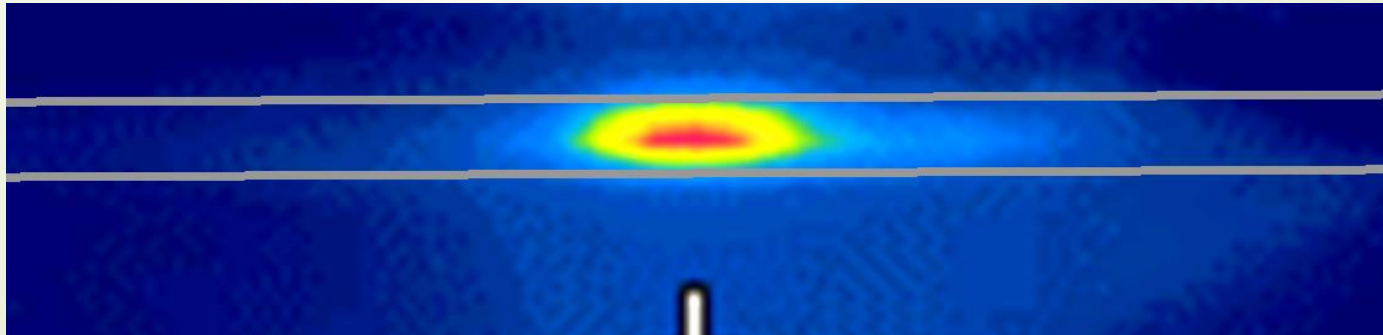


# Thermal mass flowmeter - experiment

- ▶ Preliminary experiment:
  - ▶ Water in brass pipe (5mm diameter, 0.4mm wall thickness)
  - ▶ Water flow: 10 cm/s
  - ▶ Heating by directional hot-air jet
  - ▶ Measurement device – thermocamera FLIR
  - ▶ No flow:

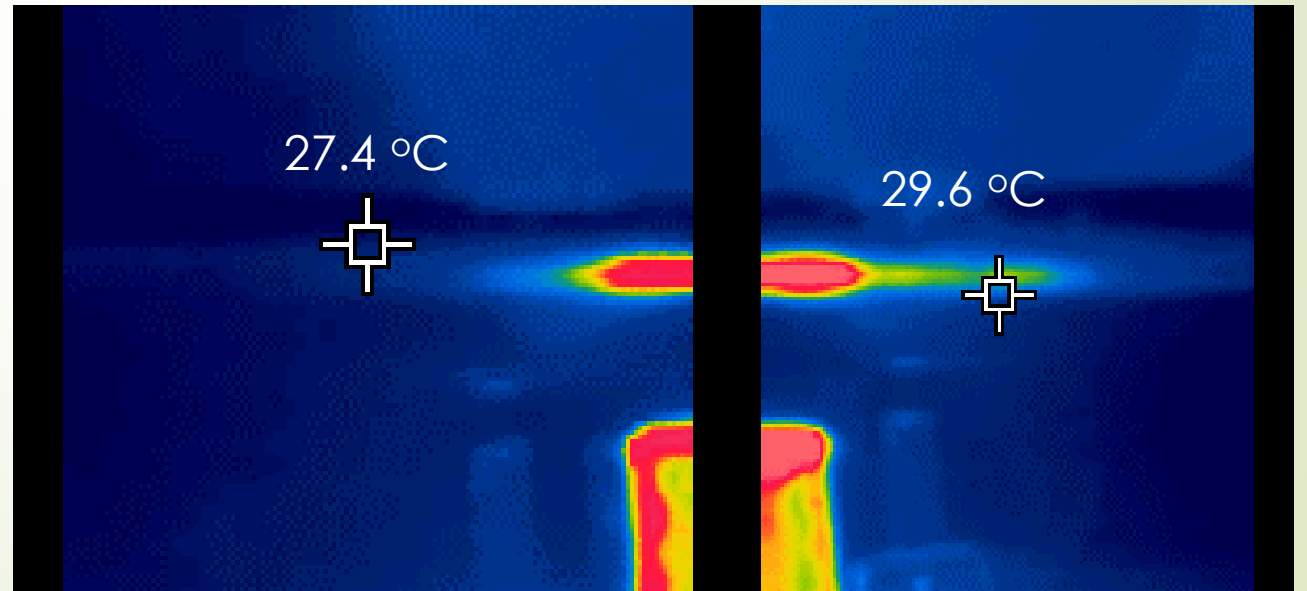


- ▶ Flow:



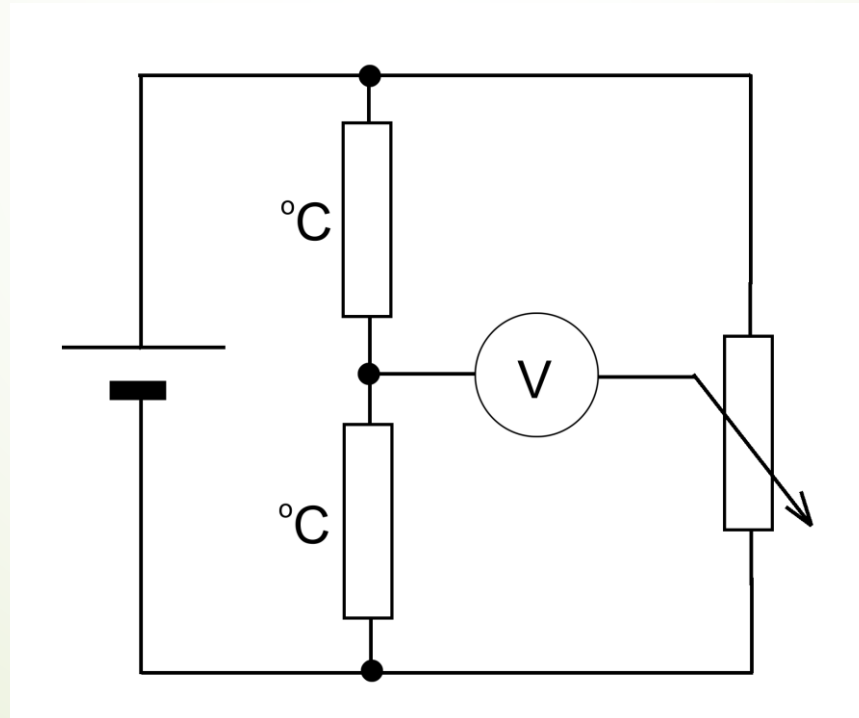
# Thermal mass flowmeter - experiment

- ▶ Ca 2 °C difference at 10 cm/s
- ▶ Sensitivity of 1 cm/s can be achieved very easily
- ▶ Sensitivity of 1 mm/s achievable
- ▶ Depends on:
  - ▶ Material and dimension of the pipe
  - ▶ Fluid type
  - ▶ Thermometer



# Thermal mass flowmeter – technical notes

- ▶ Thermistor – device very sensitive to the temperature
- ▶ Bridge measurement
  - ▶ Very sensitive
  - ▶ Easy setup of the zero level



# Invent yourself – what to do?

- ▶ Perhaps start with thermal mass method
- ▶ Investigate the material of the pipe
- ▶ Investigate the dimensions of the pipe and position of sensors
- ▶ Try to find the optimum setup for minimal flow detection
- ▶ Velocity calibration – by measuring the volume/mass of liquid flowing into the container
- ▶ Eventually try to build an ultrasound device for air flow measurements
- ▶ Search the literature
  - ▶ <https://www.soundwatertech.com/news/how-ultrasound-flow-measurement-works>
  - ▶ <https://techfun.sk/produkt/vode-odolny-ultrazvukovy-modul-jsn-sr04t-pre-meranie-vzdialenosti/>
  - ▶ [https://www.gaimc.com/products/ultrasonic-flow-meter/How ultrasonic flow meter works.html?gclid=Cj0KCQjw5oiMBhDtARIsAJi0qk11qKm-Eu1JFPkt9ii8A\\_SLd140JAWU8nuv1wbKKzNbfCFXfjUbyq8aAnB7EALw\\_wcB](https://www.gaimc.com/products/ultrasonic-flow-meter/How%20ultrasonic%20flow%20meter%20works.html?gclid=Cj0KCQjw5oiMBhDtARIsAJi0qk11qKm-Eu1JFPkt9ii8A_SLd140JAWU8nuv1wbKKzNbfCFXfjUbyq8aAnB7EALw_wcB)
  - ▶ <https://www.envirotech-online.com/article/flow-level-pressure/12/siemens/transittime-flow-measurement/297/download>